



5504

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1656	8866G02	GEAR HOUSING ASSEMBLY, (15/	1	(1.36:1 and 1.50:1 Ratio)	
-	1656	8866G03	GEAR HOUSING ASSEMBLY, (18/	1	(1.65:1 Ratio)	
-	1656	8866G04	GEAR HOUSING ASSEMBLY, (16/	1	(1.81:1 - 2.00:1 and 2.20:1 Ratio)	
-	1656	8866G05	GEAR HOUSING ASSEMBLY, (13/	1	(2.43:1 Ratio)	
1	1656	8866G01	GEAR HOUSING ASSEMBLY, B.	1		
2	16	57920 3	STUD, (.437-14/.437-20 x 2.06	2		
3	25	33465	O-RING	1		
4	26	805344	SEAL, (.625 Outside Diameter)	1		
5	26	45577 1	SEAL	1		
6	10	806327	SCREW, (.437-14 x 1.750)	1		
7	13	806210	LOCKWASHER, (.437)	1		
8		76214Q 5	ANODIC PLATE ASSEMBLY	1		
9	31	86754T	BEARING ASSEMBLY, Roller	1		
10	22	67892A06	PLUG KIT, Drain, Magnetic	1		
11	26	830749	SEAL	1		
12	10	34353	SCREW, (.375-16 x 1.00)	1		
13	12	805068	WASHER	1		
14	43	805448A 1	GEAR SET, (15/19)	1	(1.36:1 and 1.50:1 Ratio)	
14	43	824517A 1	GEAR SET, (18/25)	1	(1.65:1 Ratio)	
14	43	822535A 1	GEAR SET, (16/27)	1	(1.81:1 - 2.00:1 and 2.20:1 Ratio)	
14	43	828336A 1	GEAR SET, (13/24)	1	(2.43:1 Ratio)	
15	15	92914A 1	SHIM KIT	AR		
16	31	66668A 1	BEARING ASSEMBLY, Tapered	1		
17	45	858517A 3	DRIVESHAFT ASSEMBLY, (16.	1		
18	31	815901	RACE, Bearing	1		
19	31	86748A 1	BEARING ASSEMBLY, Tapered	1		
20	14	86739	TAB WASHER	1		
21	15	86749A 1	SHIM KIT	AR		
22	23	92916	SPACER	1		
23	25	20826	O-RING, (2.230 x .139)	1		
24		88243A 3	COUPLING ASSEMBLY	1		
25	53	88242	RING, Retaining	1		
26	15	87157A 1	SHIM KIT	AR		
27	31	86752A 1	BEARING ASSEMBLY, Tapered	1		
28	44	865322T	SHAFT, Propeller, Inner	1		
29	31	805322	BEARING, Caged Roller	1	SN# 0w217056 & Below	
29	31	865260	Thrust Bearing	1	SN# 0w217057 & Up	
30	23	805072	BUSHING	1		
31	15	805627A 1	SHIM ASSEMBLY	AR		
32	53	805096	RING, Retaining	1		
32	15	805078A 1	SHIM ASSEMBLY	AR		